

(2) the heating the yarn in step (a), (3) cooling the yarn to heat set the yarn, and (4) feeding the yarn to the twist insertion device; and wherein the yarn is twisted between the twist stop and a twist insertion device.

23. (New) The process of claim 4 wherein the friction spindle comprises at least one entry guide disc, three to four working discs, and one exit guide disc and the working discs are spaced apart by about 0.75 to 1.0 mm.

24. (New) The process of claim 22 wherein the yarn is drawn by passing through a first feed roll and a second roll, and the first feed roll is located prior to the twist stop and the second roll is located after the twist insertion device.

25. (New) The process of claim 22 wherein the yarn is not post heat set after drawing and texturing the yarn.

26. (New) The process of claim 22 wherein the twist stop consists of two circular rims spaced apart from each other and having a series of spokes, and wherein the yarn is woven through the spokes.

27. (New) The process of claim 24 wherein after passing the second feed roll, an interlace jet is used to increase cohesion between the filaments, and then the yarn passes a third feed roll.

28. (New) The process of claim 24 wherein the twist insertion device is a friction spindle comprising at least one entry guide disc, three to four working discs, and one exit guide disc and the working discs are spaced apart by about 0.75 to 1.0 mm.

29. (New) The process of claim 27 wherein the twist insertion device is a friction spindle comprising at least one entry guide disc, three to four working discs, and one exit guide disc and the working discs are spaced apart by about 0.75 to 1.0 mm.

#### REMARKS

It is respectfully requested that the amendments in this Preliminary Amendment be entered at this time.

The title is amended to reflect that this application is directed to the claimed processes.

Claim 3 is amended to recite that step (a) is a heating step and that step (b) is a twisting step as can be seen from the claim and the discussion of the preferred process at the bottom of page 10. The claim is amended in this manner to show what step takes place as opposed to what device the yarn is fed to. It is believed that the amended claim better describes the process. These amendments are made for clarity and are not made in response to prior art or in order to change the scope of the claim.